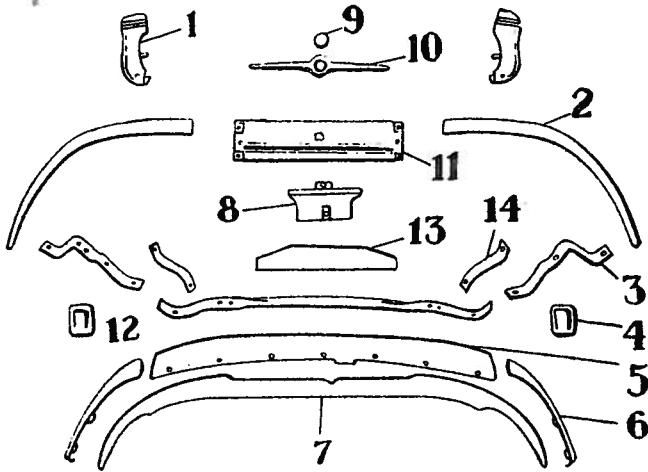


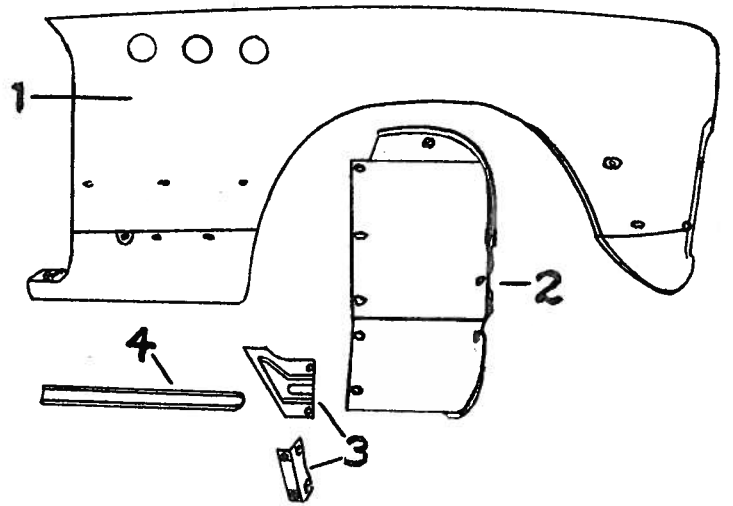
BUICK 1949 BODY PARTS

Series 70. ALL BODY STYLES



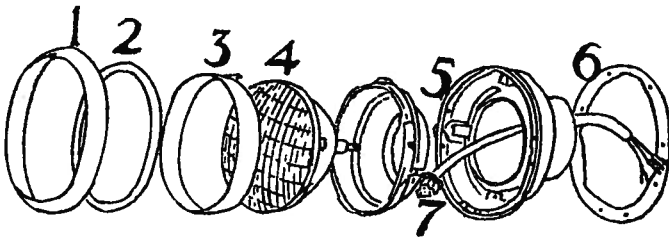
FRONT BUMPER ASSEMBLY

Item Part No.	Description	Price	Item Part No.	Description	Price
1	1332453—Guard, L.	7.75	7	1331958—Deflector, body sec.	1.50
2	1331403—Plate, F. bumper	52.50	8	927487—Lamp	4.50
3	1331401—Bar, outer L.	2.25	9	1337297—Monogram	1.25
5	1331959—Deflector, in.	1.00	10	1337293—Rail	4.75
6	1331953—Deflector, L.	1.50	12	1331402—Bar, in. L.	5.25



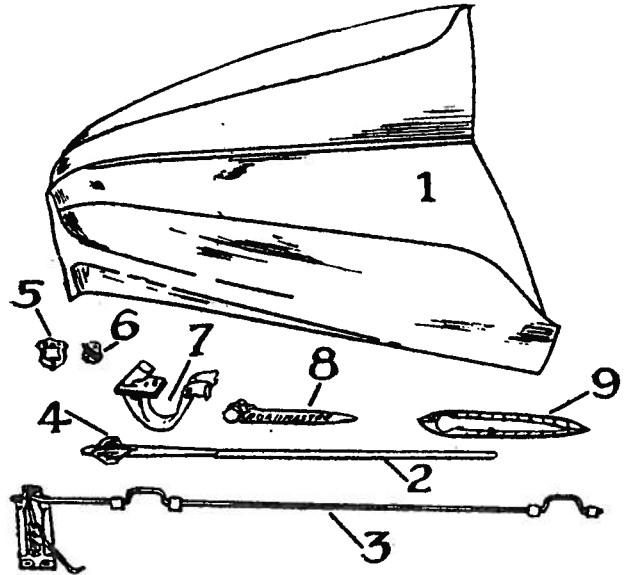
FRONT FENDER ASSEMBLY

Item Part No.	Description	Price	Item Part No.	Description	Price
1	1339985—Fender, L., front	48.45	3	1331523—Bracket, rear up	.25
2	1333577—Skirt, L.	16.00	3	1337349—Bracket, front up	.15
3	1331520—Bracket, rear	.20	4	1333849—Mold. side	2.00



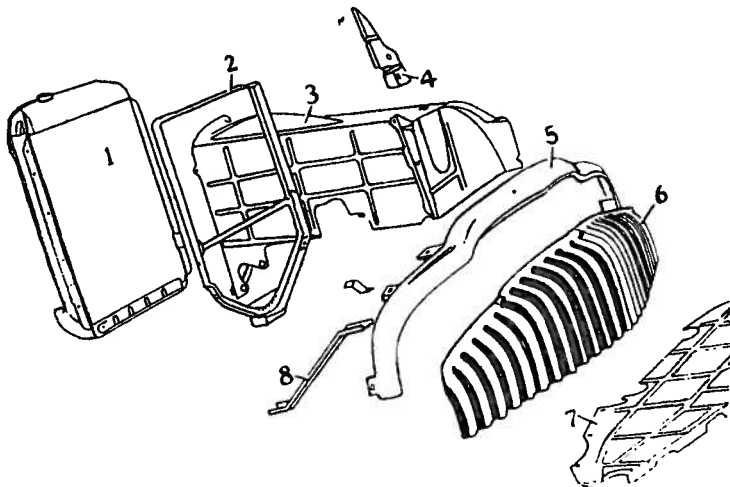
HEADLIGHT ASSEMBLY

Item Part No.	Description	Price	Item Part No.	Description	Price
1	5936856—Rim	2.15	4	925000—Unit, sealed B.	1.35
2	5930594—Gasket	.20	5	5937072—Body	3.30
3	924534—Ring	1.10	6	554292—Gasket	.45



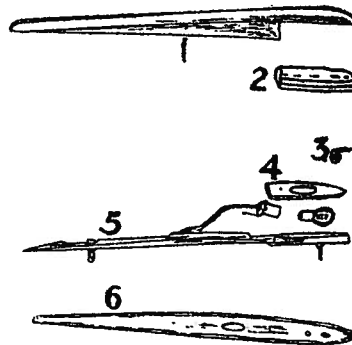
HOOD ASSEMBLY

Item Part No.	Description	Price	Item Part No.	Description	Price
1	1337267—Panel	54.00	5	1337287—Base	1.35
2	1323559—Mold.	1.35	6	1337307—Emblem	1.50
3	1332071—Fastener, L.	2.00	7	1332231—Hinge, front L.	2.55
4	1393721—Ornament, kit	8.55	7	1333989—Hinge, rear L.	2.60



GRILLE ASSEMBLY

Item Part No.	Description	Price	Item Part No.	Description	Price
1	3122765—Core	85.00	6	1337639—Body, L.	17.50
2	1334101—Strap	6.75	7	1337283—Pan	6.00
3	1333577—Skirt, L.	16.00	8	1337288—Brace	.85
4	1337225—Baffle L.	.65	9	1331523—Bracket	.25
5	1337640—Frame	22.50			

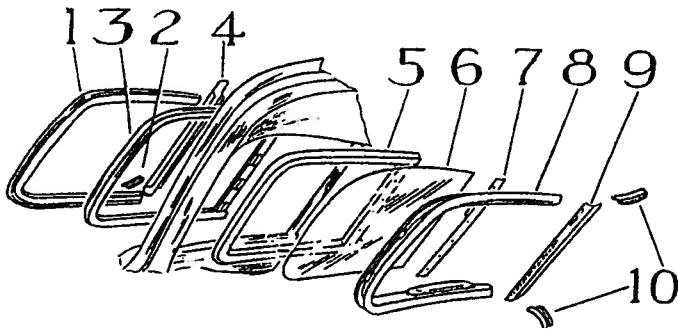


PARKING LIGHT ASSEMBLY

Item Part No.	Description	Price
1	5938399—Cover	2.65
2	5938396—Lens, out.	.90
3	5938397—Gasket, upper	.10
3	5938395—Gasket, low.	.10
4	5938382—Socket & wiring	1.45
5	1337894—Washer, seal studs	.05
5	1337895—Washer, seal wir'g	.05
6	5938387—Body, L.	2.55
7	5938394—Lens, inner	.20

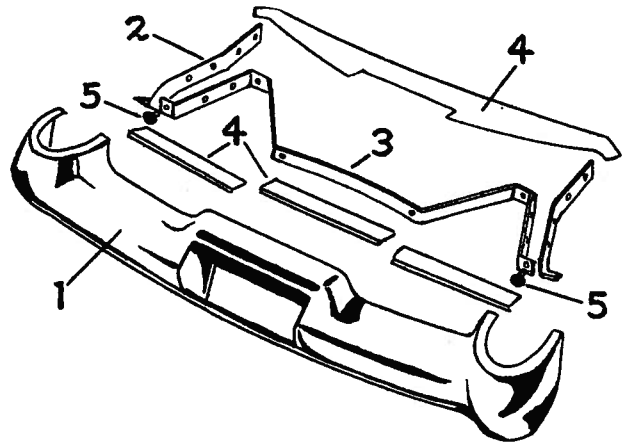
BODY PARTS 1949 BUICK

Series 70. ALL BODY STYLES



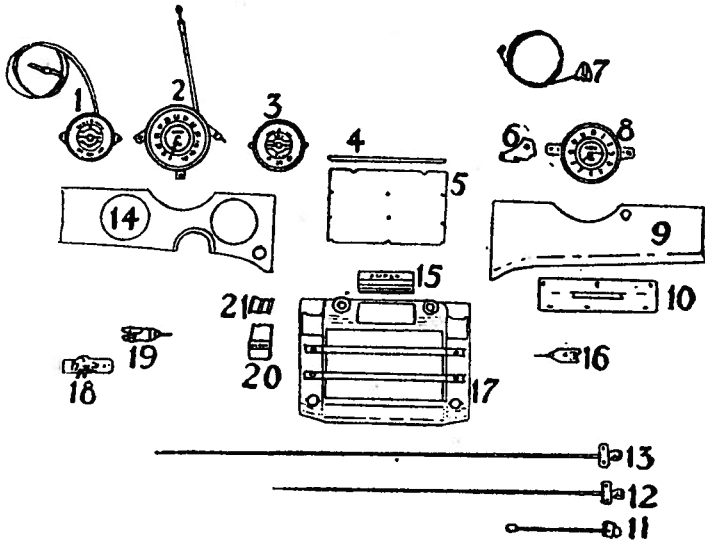
WINDSHIELD

Item	Part No.	Description	Price	Item	Part No.	Description	Price
1	4563785	Mould., up. L., 71.	3.75	6	4567512	Glass, L., 76C	20.25
1	4563795	Mould., low. L., 71	4.75	6	4566945	Glass, L., 76S	21.25
1	4563787	Mould., up. L., 76S	3.50	7	4568781	Support, inner	.05
1	4563791	Mould., up. L., 76C	3.75	8	4566485	Mould., L., 71	2.80
1	4563793	Mould., low. L., 76C	4.75	8	4566883	Mould., L., 76C	13.50
2	4557912	Mould., 71	.55	8	4566487	Mould., L., 76S	11.00
2	4558205	Mould., 76C	28.75	9	4556481	Mould., 71	3.50
2	4557955	Mould., 76S	.55	9	4558485	Mould., 76C	2.50
4	4561002	Mould., 71	2.50	9	4556851	Mould., 76S	2.50
4	4557332	Mould., 76C	2.50	10	4556490	Escutcheon, up., 71 76S	.65
4	4561001	Mould., 76S	2.50	10	4556489	Escutcheon, low., 71 76S, 76C	.65
5	4554190	Chan. rubber, 71.	13.60	10	4558181	Escutcheon, up., 76C	.75
5	4557479	Chan. rubber, 76C.	14.00				
5	4556045	Chan. rubber, 76S.	13.00				
6	4552582	Glass, L., 71	22.50				



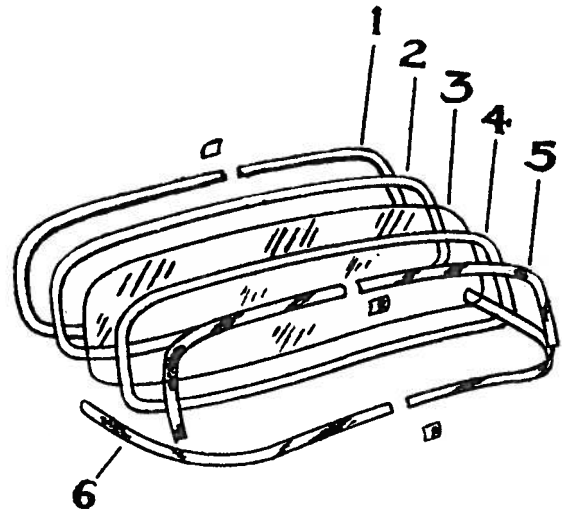
REAR OF CAR REAR BUMPER ASSEMBLY

Item	Part No.	Description	Price	Item	Part No.	Description	Price
1	1331986	Plate, face	59.50	4	1331953	Shield, out., L.	1.50
2	1332865	Bar, L., out.	2.25	4	1331959	Shield, inner	1.00
3	1331632	Bar, center	4.75	5	1320392	Bumper, Def., rub.	.06
4	1331958	Shield, body, sec.	1.50				



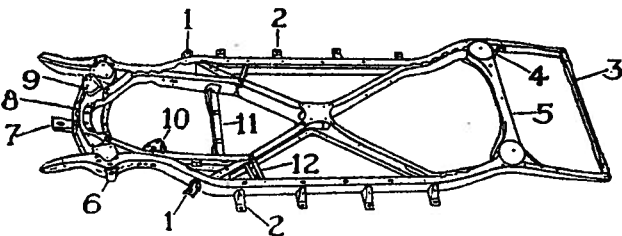
INSTRUMENT PANEL

Item	Part No.	Description	Price	Item	Part No.	Description	Price
1	1501069	Ammeter	1.90	11	1333305	Rod	.35
2	1569208	Speedometer	22.50	12	1332197	Button & wire	1.00
3	1517040	Gauge, gas	3.50	13	1332196	Button & wire	1.50
3	1507210	Gauge, oil	2.50	14	1332343	Plate	1.75
4	1333119	Strip, hanger	.50	15	1324772	Plate	.85
5	1338537	Grille, radio, in.	1.75	16	1997830	Switch	1.65
6	4552016	Striker	.35	17	1338535	Grille	4.50
7	1997854	Switch	.75	18	1995031	Switch	2.75
8	980821	Clock	19.00	19	1997830	Switch	1.65
9	4570423	Door, compt.	5.50	20	1332217	Receiver	1.50
10	4552199	Hinge, compt., dr.	.95	21	1332199	Support	.30



REAR WINDOW ASSY.

Item	Part No.	Description	Price	Item	Part No.	Description	Price
1	4566887	Mould., in., 71	22.50	3	4566965	Glass, 76S	16.25
1	4570392	Mould., in., 76S	7.75	4	4162574	Strip, chan. filler, roll	3.80
2	4566382	Chan., 71	8.25	5	4565091	Mould., L., 71	5.25
2	4566025	Chan., 76S	5.50	5	4563809	Mould., L.	4.75
3	4566844	Glass, 71	21.25	6	4562199	Mould., L.	6.75
3	4555381	Glass, 76C	5.50				

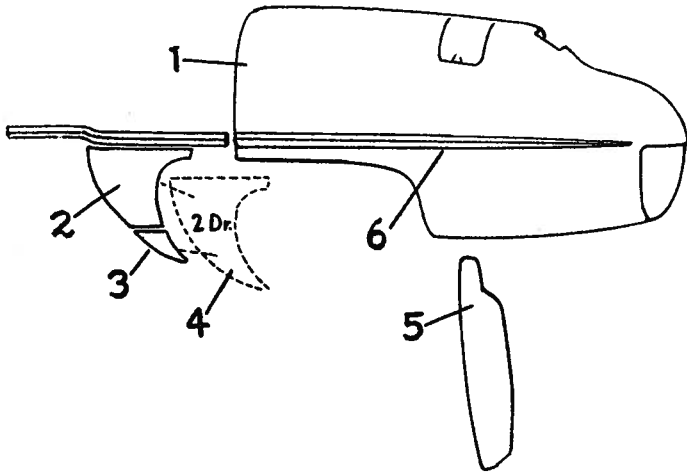


FRAME ASSEMBLY

Item	Part No.	Description	Price	Item	Part No.	Description	Price
1	1323315	Bracket, L.	1.00	7	1311691	Bracket, L.	1.25
2	1331754	Bracket, L.	.75	8	1393759	Member	14.95
3	1317219	Member	1.75	9	1331682	Bracket, L.	1.30
4	1317291	Brace	1.15	10	1323827	Bracket	.75
5	1322858	Member	7.60	11	1330974	Member, ex. B.F.	2.25
6	1317358	Stop	.80	11	1337220	Member, B.F.	2.25

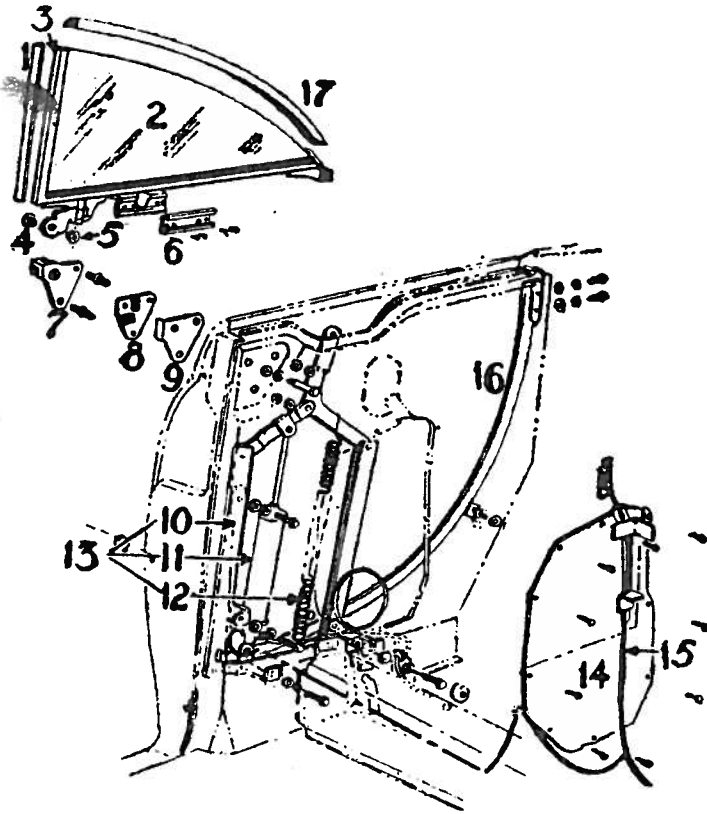
BUICK 1949 BODY PARTS

Series 70. ALL BODY STYLES



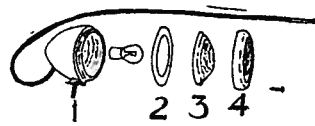
REAR FENDER ASSEMBLY

Item Part No.	Description	Price	Item Part No.	Description	Price
1	1339031—Fender, rear L., 71	28.25	4	1332477—Shield, L.	10.50
1	1331777—Fender, rear L., 76C & S	34.25	5	1331699—Deflector, L.	2.55
2	1332035—Shield, L.	7.25	6	1333855—Mold., side 71	2.25
3	1331701—Shield, L., 76C & S	1.50	6	1333866—Mold. side 76C & S	3.25



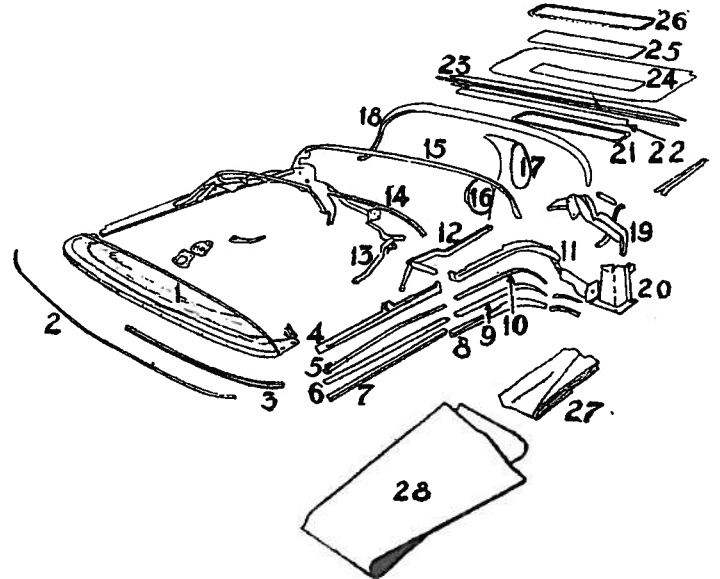
REAR QUARTER WINDOW ASSY.

Item Part No.	Description	Price	Item Part No.	Description	Price
1	4555895—Wthstp., L.	2.25	11	4558971—Cylinder	9.50
2	4556924—Glass	8.35	12	4559327—Spring	1.75
3	4162228—Channel	1.00	13	4556854—Regulator assy.	18.00
4 & 5	4133593—Bushing	.12	14	4558084—Cover, L.	1.70
6	4557937—Cam	.25	15	4555992—Wire, harness, 1st.	14.85
7	4556008—Hinge, L.	2.25	15	4571907—Wire, harness, 2nd	15.00
8	4555994—Plate, L., adj.	.80	16	4557365—Guide, L.	5.25
10	4558976—Frame, L.	6.50	17	4162229—Channel, up.	10.00



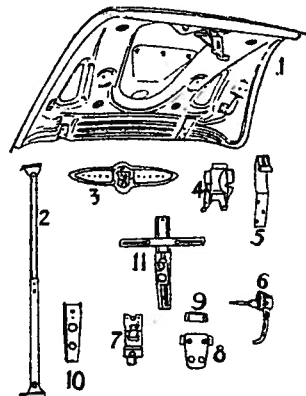
BACK-UP LITE ASSY.

Item Part No.	Description	Price
1	928527—Body	4.20
2	5933026—Gasket	.05
3	5938423—Lens	.40
4	5933020—Door	.05
	5933026—Clamp	.05



CONVERTIBLE TOP ASSEMBLY

Item Part No.	Description	Price	Item Part No.	Description	Price
1	4562307—Rail, front	28.50	17	4551692—Wire, feed, 2nd	.60
2	4563548—Mould.	4.75	18	4554328—Bow, rear	11.00
3	4556776—Wthstp.	1.40	19	4554333—Bow assy., L.	18.00
4	4554344—Rail, side front, L.	13.00	20	4557939—Hinge, low, L.	16.00
5	603954—Gasket, .032", black	1.90	21	4555377—Frame, in., tan.	11.25
5	603955—Gasket, .047", tan.	1.80	21	4560984—Frame, in., black.	11.50
6	4556698—Retainer, front, L.	1.45	22	4164968—Valance, tan	8.15
7	4556725—Wthstp., front, L.	2.00	22	4164969—Valance, black	8.15
8	4555577—Wthstp., center, L.	2.40	23	4141681—Valance	.80
9	4555427—Retainer, cen., L.	2.95	24	4169871—Curtain, back, tan	51.50
10	603955—Gasket, tan	1.80	24	4169983—Curtain, back, bik.	45.30
11	4554351—Rail, side, R.L.	28.00	25	4555381—Glass	5.50
12	4554364—Control, link, L.	12.00	26	4555901—Frame, out.	15.40
13	4554370—Link, L.	3.85	27	4166673—Trim, pkg., tan	15.50
14	4554373—Bow, front	6.50	27	4166674—Trim, pkg., black.	15.50
15	4554340—Bow, center	6.75	28	4169869—Top cover, tan	67.30
16	4556014—Wire, grd. 1st	.60	28	4169870—Top cover, black.	67.30
16	4571691—Wire, grd. 2nd	.60	28	4169980—Top cover, tan	77.80
17	4556013—Wire, feed, 1st	.60	28	4169981—Top cover, black.	77.80

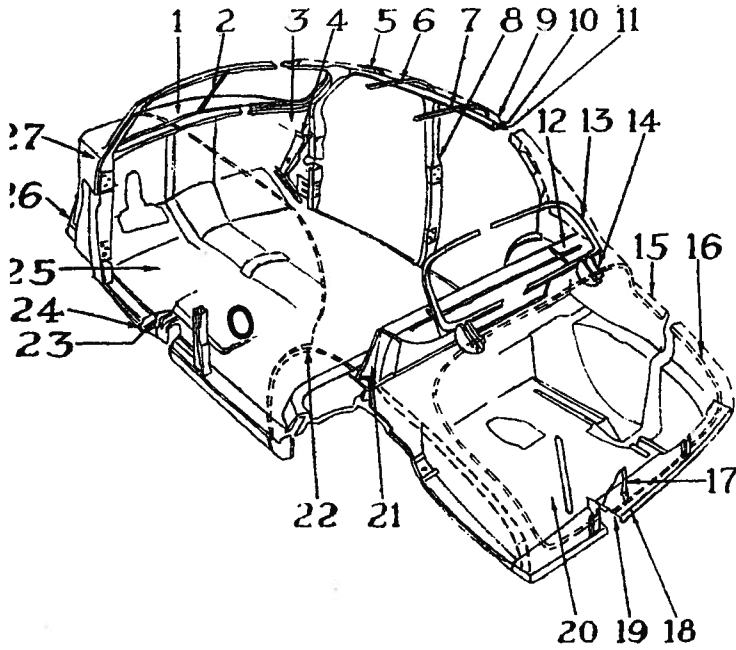


DECK LIDS

Item Part No.	Description	Price
1	4570956—Lid, 71	39.00
1	4570957—Lid, 76C	42.50
1	4555515—Lid, 76S	37.50
2	4131758—Support	3.40
3	1337457—Emblem, D.F.	6.00
4	4162150—Box, hinge, L., 71.	2.50
4	4162158—Box, hinge, L., 76C, 1st	2.50
4	4169813—Box, hinge, L., 76C, 2nd	1.50
4	4162154—Box, hinge, L., 76S	3.00
5	4165797—Strap, hinge	1.00
6	4557226—Handle, 1st, Type	8.50
6	4570966—Handle, 2nd, Type	8.50
6	4571640—Handle, 3rd, Type	8.50
7	4551921—Lock, L.	1.40
8	4571387—Plate, 51, 56C	.75
9	4551917—Striker, L.	.75
10	927487—Lamp	4.50

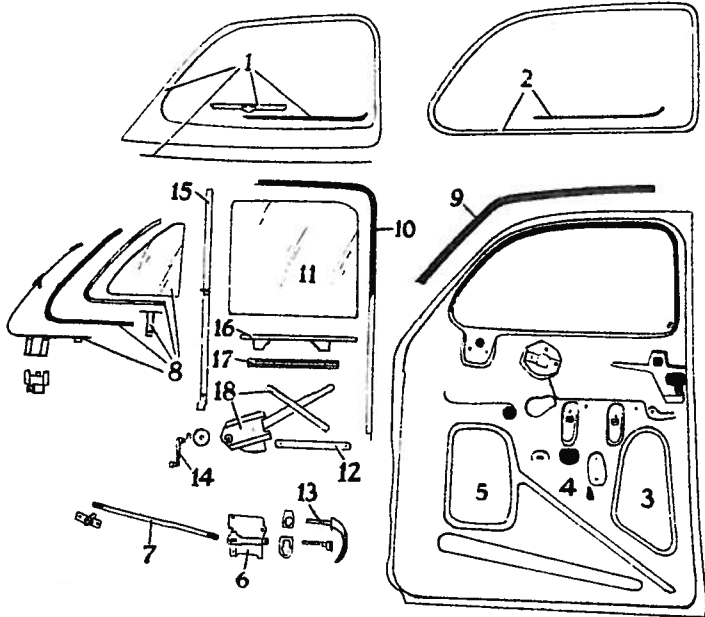
BODY PARTS 1949 BUICK

Series 70. ALL BODY STYLES



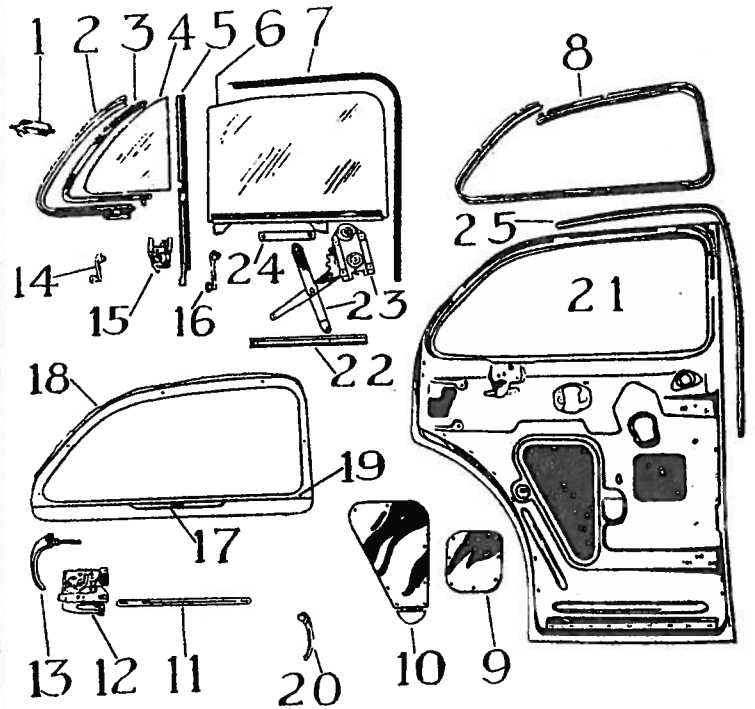
CAR BODY

Item Part No.	Description	Price	Item Part No.	Description	Price
2 4552773	Reinforcement 71..	1.75	14 4162158	Box, hinge L., 76C early	2.50
2 4557489	Reinforcement, 76C	1.50	14 4169813	Box, hinge L., 76C late	1.50
2 4554884	Reinforcement, 76S	1.40	15 4553511	Panel, qtr. L., 71..	42.00
3 4560976	Brace, L., 76C	5.75	15 4558102	Panel, qtr. L., 76C	28.78
4 4556811	Brace, L., 76C	2.15	15 4555126	Panel, qtr. L., 76S	59.85
5 4551518	Bow #1, 71	1.80	17 4570956	Lid, 71	39.00
5 4551520	Bow #1 & 2, 76S...	1.80	17 4570957	Lid, 76C	42.50
6 4559312	Bow #2, 71	2.40	17 4555515	Lid, 76S	37.50
7 4551520	Bow #3	1.80	18 4565107	Panel, rear, 71	6.00
8 4553274	Pillar, center, L...	25.50	18 4554917	Panel, rear, 76C	7.75
9 4553508	Panel, roof 71	52.50	18 4565108	Panel, rear, 76S	7.50
9 4555111	Panel, roof, 76S...	52.50	19 4553128	Pan., rear aer. ...	4.35
10 4551767	Rail, out., L., 71 ..	4.25	20 4551936	Pan., rear compt. 71, 76C	45.50
10 4553639	Rail, out., L., 76S.	1.60	20 4553962	Pan., rear compt. 76S	38.50
11 4572256	Rail, in., 71, L.	4.25	22 4553845	Panel, L., 51	7.50
11 4553637	Rail, in., 76S, L.	1.80	23 4550990	Panel, rock. in., L.	7.75
12 4551889	Panel, 71	7.00	24 4553312	Panel, rock. out., L.	11.50
12 4555376	Panel, 76S	8.00	26 4560976	Brace, dash L.	5.75
13 4558664	Panel, L., 71	1.75	27 4556191	Cowl, slide low. L..	5.50
13 4572567	Panel, center, 71..	3.20			
13 4558380	Panel, 76S	8.40			
14 4162150	Box, hinge L., 71..	2.50			
14 4162154	Box, hinge L., 76S	3.00			



FRONT DOOR

Item Part No.	Description	Price	Item Part No.	Description	Price
1 4556501	Mould. assy., 71, L.	11.00	9 4162421	Wthstp., L.	1.20
1 4556499	Mould. assy., 76S.	12.00	10 4045914	Chan., 71, 76S	1.65
2 4551283	Mould., up. L., 71 ..	4.20	10 4162206	Chan., up., 76C	1.50
2 4554671	Mould., low. L., 71 ..	8.50	10 4556937	Chan., low., 76C	2.10
2 4557060	Mould., L., 76C	9.00	11 4551170	Glass, 71	9.85
2 4553601	Mould., up. L., 76S	8.00	11 4557547	Glass, 76C	12.60
2 4558081	Mould., low. L., 76S	6.20	11 4554731	Glass, 76S	12.60
3 4551521	Cover, L., 71	2.00	12 4091249	Cam40
3 4555579	Cover, L., 76S	2.00	13 4554124	Handle, L.	3.50
4 4571970	Door, L., 71	45.50	14 4115747	Handle	1.70
4 4569707	Door, L., 76C	48.00	15 4551196	Chan., L., 71	4.25
4 4569696	Door, L., 76S	48.00	15 4162226	Chan., L., 76C	4.00
6 4560022	Lock, L., 71, 76S...	7.00	15 4555059	Chan., L., 76S	4.25
6 4560032	Lock, L., 76C	7.75	16 4552378	Chan., L., 71	1.00
7 4558186	Link, L., 7130	16 4557510	Chan., L., 76C	4.60
7 4557355	Link, L., 76C20	16 4555301	Chan., L., 76S	1.10
7 4557046	Link, L., 76S35	17 4099974	Cam, 71, 76S35
8 4552627	Vent. assy., L., 71 ..	17.95	17 4149747	Cam, 76C	1.15
8 4556729	Vent. assy., L., 76C	47.80	18 4551341	Regulator, L., 71..	4.70
8 4554950	Vent. assy., L., 76S	16.45	18 4555212	Regulator, L., 76S.	5.20

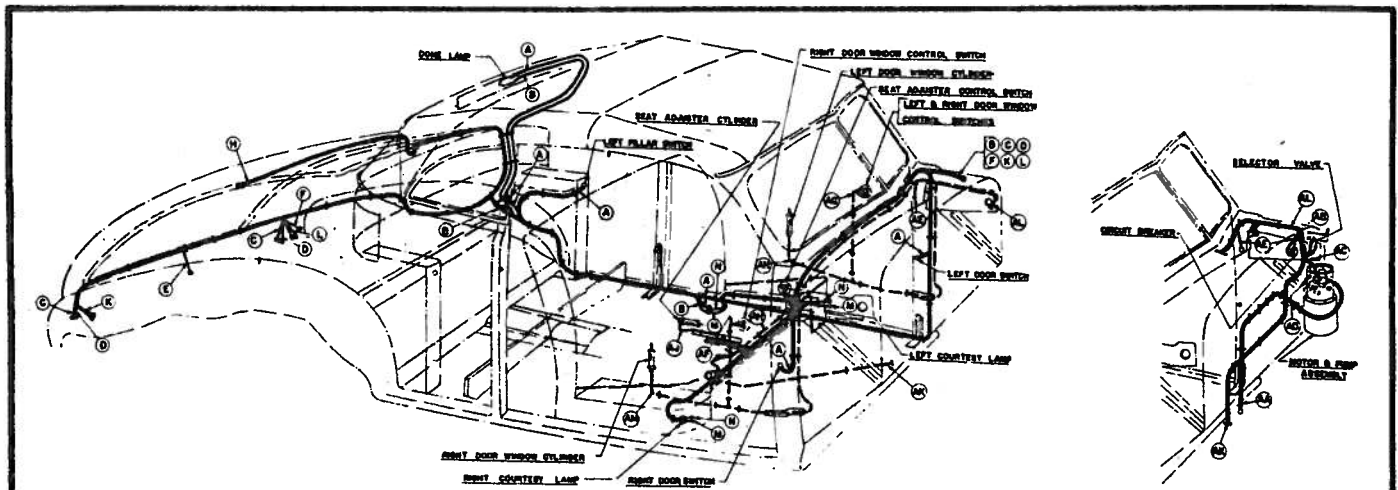


REAR DOOR

Item Part No.	Description	Price	Item Part No.	Description	Price
2 4162212	Wthstp., L., 71	2.25	14 4168128	Handle, L., 71	5.75
3 4162187	Chan., L., 71	6.75	15 4565859	Regulator, L., ex. cv.	2.90
4 4552538	Glass, 71	4.00	15 4572891	Regulator, L., cv.	2.90
5 4551201	Chan., L., 71	4.00	16 4115747	Handle	1.70
6 4551225	Glass, 71	10.30	16 4556503	Mould., L., 71	11.00
7 4045914	Chan., 71, 76S	1.65	20 4099781	Handle	1.00
8 4565034	Mould., low., 71, L.	8.75	21 4569626	Door, L., 71	45.50
8 4571582	Mould., up., 71, L.	4.85	22 4099974	Cam35
9 4551464	Cover, inspec. hole	2.15	23 4551350	Regulator, L., 71..	4.70
11 4555669	Link, L., 7145	24 4073937	Cam50
12 4560030	Lock, L., 71	9.00	25 4162421	Wthstp.	1.20
13 4554124	Handle, L.	3.50			

BUICK 1949 BODY WIRING

Series 70. ALL BODY STYLES



HYDRO-LECTRIC SYSTEM CONTROL WIRES

- AA. Hydraulic Motor To Starter Motor Feed Wire Black
- AB. Folding Top Selector Valve Control Wires
 - (a) Selector Valve Motor Wire—Natural With Green Cross Tracer
 - (b) Selector Valve Feed Wire—Natural With Red Cross Tracer
- AC. Motor and Pump Assembly Control Wires
 - (a) Solenoid Switch Control Wire—Natural With Green Cross Tracer
 - (b) Solenoid Switch Feed Wire—Natural With Red Cross Tracer
- AD. Hydraulic Motor Ground Strap
- AE. Circuit Breaker Feed Wire—Natural With Red Cross Tracer
- AF. Right Door Window Regulator Control Wires
 - (a) Motor—Natural With Green Cross Tracer (Top Post of Switch)
 - (b) Battery—Natural With Red Cross Tracer (Center Post of Switch)
 - (c) Right Door Cylinder—Natural (Bottom Post of Switch)

BUICK CONVERTIBLE COUPE Style 4567-4767

- AG. Left Door Window Regulator Control Wires
 - (a) Motor—Natural With Green Cross Tracer (On Top Post of Switch)
 - (b) Battery—Natural With Red Cross Tracer (Center Post of Switch)
 - (c) Left Door Cylinder—Natural (Bottom Post of Switch)
 - (d) Right Door Cylinder Jumper Wire—Natural (Bottom Post on Right Door Switch Mounted in Left Door)
- AH. Seat Adjuster Control Wires
 - (a) Motor—Natural With Green Cross Tracer (Front Post of Switch)
 - (b) Battery—Natural With Red Cross Tracer (Center Post of Switch)
 - (c) Cylinder—Natural (Rear Post of Switch)
- AJ. Seat Adjuster Cylinder Feed Wire—Natural
- AK. Seat Adjuster Feed Wires to Seat Jumper Wires
 - (a) Motor—Natural
 - (b) Feed—Natural With Red Cross Tracer
- AL. Left and Right Door Window Regulator Feed Wires
- AM. Right Door Window Cylinder Feed Wire—Natural
- AN. Left Door Window Cylinder Feed Wire—Natural

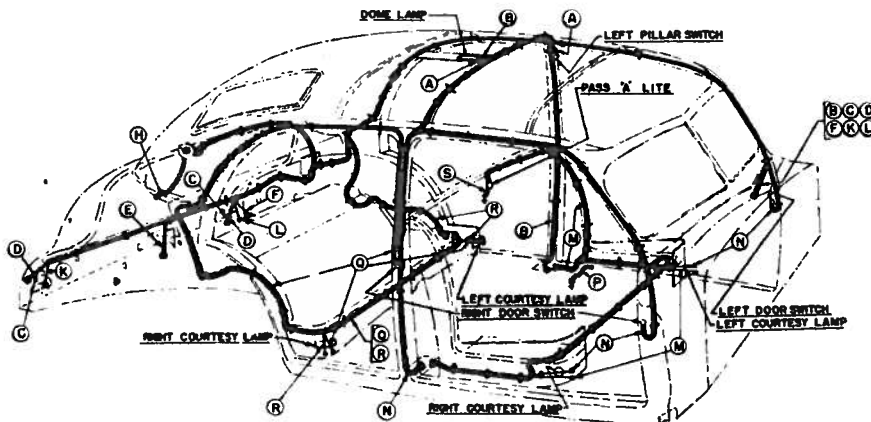
BODY WIRING

- A. Dome Lamp To Left Pillar Switch and Left and Right Door Switch Ground Wire—Natural
- B. Dome Lamp and Left and Right Front Seat Courtesy Lamp Feed Wire—Natural With Red Cross Tracer
- C. Left and Right Tail Light Feed Wire—Natural With Black Cross Tracer
- D. Left and Right Stop Light Feed Wire—Natural
- E. License Plate Light Feed Wire—Black
- F. Gas Gauge Feed Wire—Natural With Black Tracer
- H. Rear Compartment Light Feed Wire—Black
- K. Right Directional Light Feed Wire—Natural With Green Cross Tracer
- L. Left Directional Light Feed Wire—Natural With Black and Green Cross Tracer
- M. Left and Right Front Seat Courtesy Lamp Feed Wire—Natural With Red Cross Tracer
- N. Left and Right Front Seat Courtesy Lamp Ground Wire—Natural

BUICK SEDAN Style 4569-4769

BODY WIRING

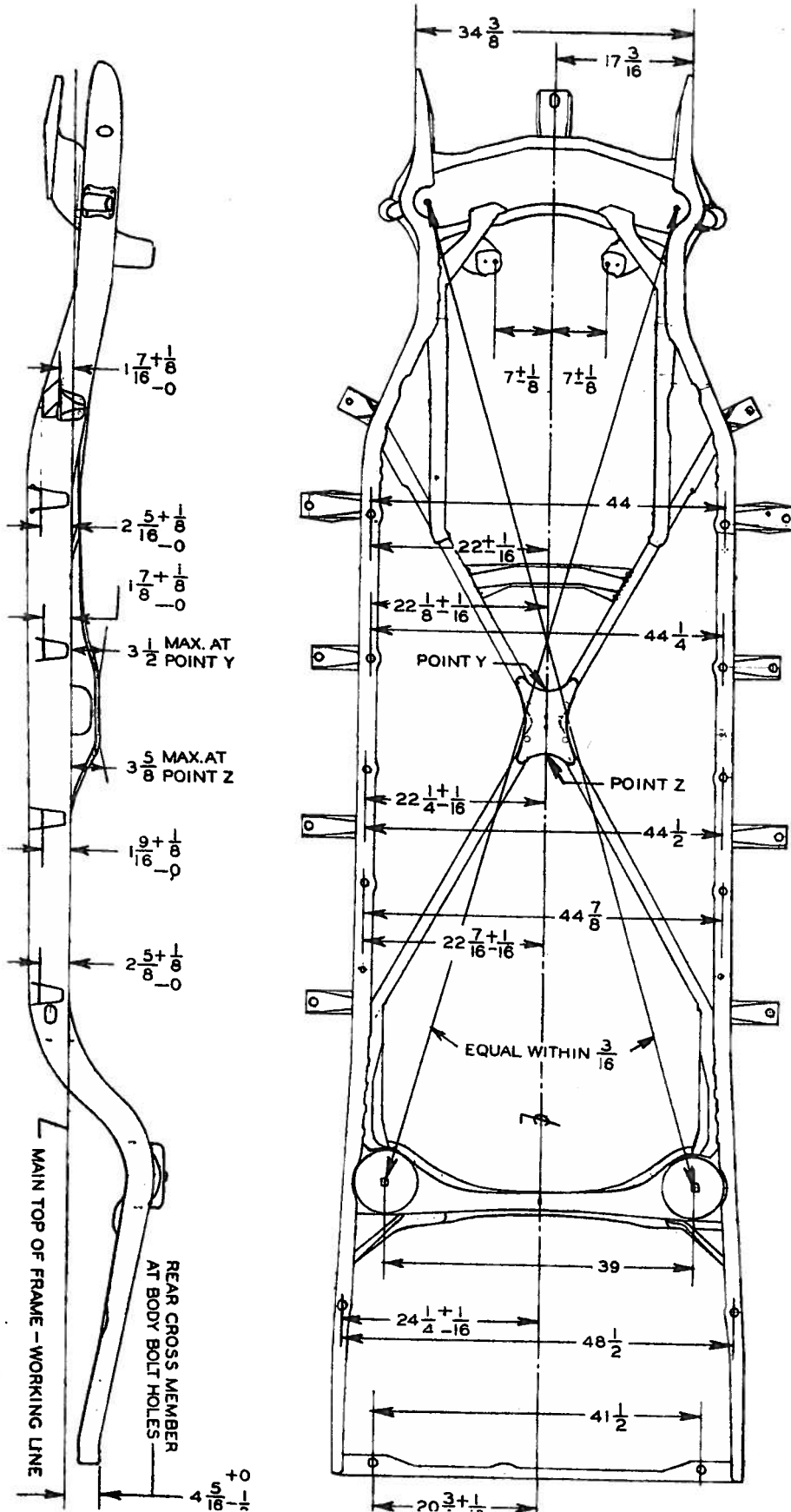
- A. Dome Lamp to Left Center Pillar Switch Ground Wire—Natural
- B. Dome Lamp and Left and Right Front Seat Courtesy Lamp Feed Wire—Natural With Red Cross Tracer
- C. Left and Right Tail Light Feed Wire—Natural With Black Cross Tracer
- D. Left and Right Stop Light Feed Wire—Natural
- E. License Plate Light Feed Wire—Black
- F. Gas Gauge Feed Wire—Natural With Black Tracer
- H. Rear Compartment Light Feed Wire—Black
- K. Right Directional Light Feed Wire—Natural With Green Cross Tracer
- L. Left Directional Light Feed Wire—Natural With Black and Green Cross Tracer
- M. Left and Right Front Seat Courtesy Lamp and Pass-A-Lite Feed Wire—Natural with Red Cross Tracer
- N. Left and Right Front Door Switch to Left and Right Front Seat Courtesy Lamp Ground Wire—Natural
- P. Front Seat Ground Wire—Natural With Green Tracer
- Q. Left and Right Rear Door Switch to Left and Right Seat Courtesy Lamp Ground Wire—Natural
- R. Left and Right Rear Seat Courtesy Lamp Feed Wire—Natural with Red Cross Tracer
- S. Front Seat Pass-A-Lite Ground Wire—Natural With Green Tracer



NOTE: ON 1947 BUICK STYLE 4569, THE FRONT AND REAR SEAT COURTESY LIGHT WIRING IS NOT USED.

BUICK 1949 FRAME

Series 70. ALL BODY STYLES



FLAT RATE 1949 BUICK

Series 70. ALL BODY STYLES

Chilton Job No.	Chilton Labor Price	Chilton Job No.	Chilton Labor Price	Chilton Job No.	Chilton Labor Price	Chilton Job No.	Chilton Labor Price	Chilton Job No.	Chilton Labor Price	Chilton Job No.	Chilton Labor Price	Chilton Job No.	Chilton Labor Price	Chilton Job No.	Chilton Labor Price	Chilton Job No.	Chilton Labor Price				
A		A—continued		A—continued		B—continued		C—continued		D		E—continued		E—continued		F—continued		G			
1	4.00	6	20.00	20	6.50	9	4.50	3	26.00	1	4.00	2	28.00	12	12.00	2	24.00	1	120.00		
1a	3.50	7	3.00	20x	10.00	10	4.50	4	2.50	1a	3.50	3	26.00	13	28.00	3	28.00	2	28.00		
2	2.80	8	3.00			11	4.50	5	4.00	2	3.00	4	26.00	4	28.00	4	2.00	3	28.00		
3	6.50	9	4.00	B		12	4.00	6	2.00	3	6.50	5	32.00	15	105.00	5	6.00	5	30.00		
4	18.50	10		1	4.00	13	3.00	7	2.00	4	12.00	6	30.00	16	80.00	6	7.00	6	18.00		
4a	3.25	11	3.00	1a	7.50	14	3.00	8	3.00	7	16.00	7	16.00	17	50.00	7	2.00	7x	30.00		
4b	8.00	12		2	20.00	15	1.25	9		7x		8		8	3.75	8		8			
4c	8.00	13		3	28.00			10	3.50	19	12.00	9		9	4.00	9		9	75.00		
5	12.75	14		4	2.50			11	4.50	20	8.00	10		10	4.50	10		10	40.00		
5a	4.00	15		5	3.75	C		12	4.00			11		11	5.00	11		11	45.00		
5b	4.00	16	4.00	6	4.50	1	4.00	13				12		12	4.00	12		12	12.00		
5c	4.00	17		7	2.00	1a	7.00	14	3.00	E		13		13		13		13			
5d	8.00	18	10.00	8	3.75	2	20.00	15	1.25	1	120.00	14		14		14	3.00	14		14	12.00
												15		15		15		15			

STEERING GEOMETRY

CASTER: 3/4 degree positive desired. Limits: 1 1/4 degree to 1 1/2 degree positive.

CAMBER: 3/8 degree positive desired. Limits: 7/8 degree positive to 5/8 degree negative.

TOE-IN: 1/16 to 1/8 inches.

TOE-OUT: Outer turns 20 degree. Inner turns 21 1/2 ± 3/4 degree.

KING PIN INCLINATION: 4 1/4 degree at 3/8 degree camber.

ALL MODELS

CASTER: is controlled by **FULL TURNS** of the upper eccentric pin.

CAMBER: is controlled by eccentric upper pin and full range is obtained in one-half turn.

TOE-IN: should be adjusted at both tie rods to centralize the steering. Turn both rods in direction of forward wheel rotation to decrease toe-in.

