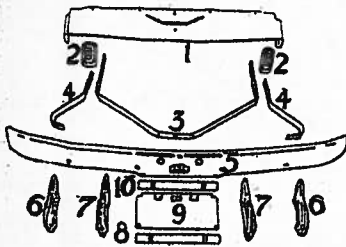


BUICK 1946 to 1948 BODY PARTS

Series 40. ALL BODY STYLES



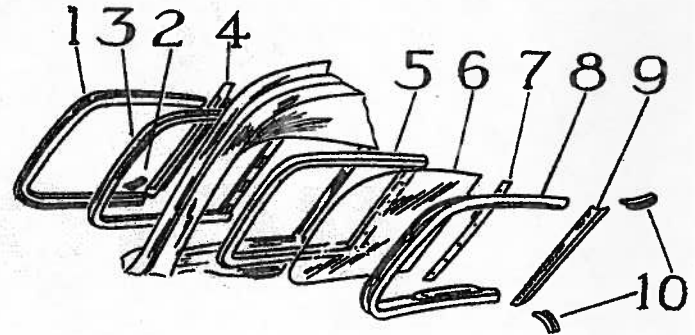
FRONT BUMPER ASSEMBLY

Item Part No.	Description	Price
1 1328788	Shield	\$1.50
2 1313722	Grommet, bumper	.25
3 1328782	Bar, inner	4.25
4 1328783	Bar, outer	2.25
5 1328785	Plate	48.20
6 1328385	Guard, outer	6.25
7 1320181	Guard, inner	3.75
8 1328888	Rail, lower	4.00
9 1327381	Support	2.85
10 1331388	Rail, upper	4.75



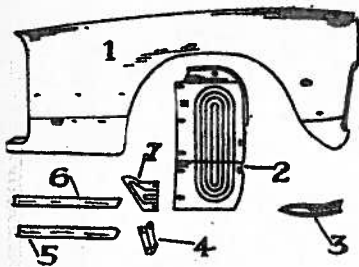
HEADLIGHT ASSEMBLY

Item Part No.	Description	Price
1 5932753	Rim	2.20
2 5982210	Gasket	.20
3 924534	Ring	1.10
4 925000	Sealed Beam	1.85
5 5931848	Body	4.15
6 1320452	Gasket	.60
7 5933232	Wiring	1.10



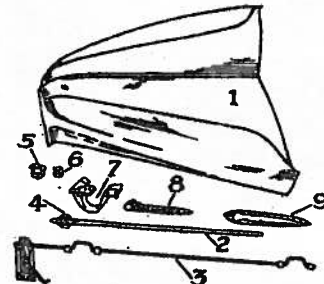
WINDSHIELD

Item Part No.	Description	Price	Item Part No.	Description	Price
1 4131030	Molding, L.	3.50	6 4115788	Glass	12.15
2 4125744	Molding	1.50	7 4114733	Retainer	.80
3 4114846	Channel	3.00	8 4148182	Molding	5.80
4 4148198	Molding	1.15	9 4148188	Molding	1.15
5 4114843	Channel	4.90	10 4148945	Escutcheon	5.30



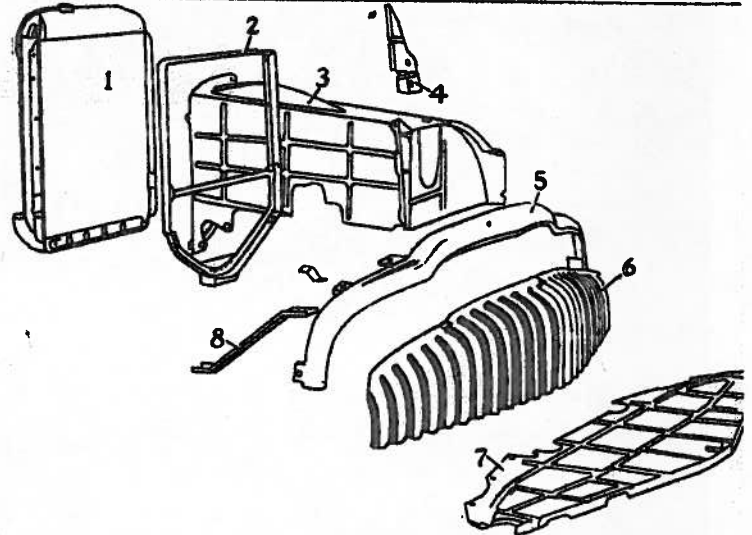
FRONT FENDER ASSEMBLY

Item Part No.	Description	Price
1 1336887	Fender, L.	47.75
2 1398257	Deflector, L.	2.00
3 1324838	Ornament, L.	1.25
4 1329811	Bracket, L.	.50
5 1324308	Molding, low, L.	1.50
6 1324303	Molding, up, L.	1.50
7 1324895	Support, L. upper	.70



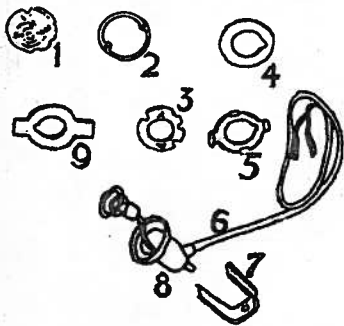
HOOD ASSEMBLY

Item Part No.	Description	Price
1 1327033	Panel, 1946	51.75
1 1332127	Panel, 1947	61.75
1 1336197	Panel, 1948	51.75
2 1323558	Molding, 1946-47	1.35
2 1319841	Molding, 1948-L.	1.75
3 1324205	Fastener	1.35
4 1393721	Ornament	8.55
5 1324173	Base	1.25
3 1393896	Base & Emb. 47-48	9.50
6 1324187	Emblem	1.50
7 1336018	Hinge	1.75
8 1328618	Handle, L.	8.85
9 1328650	Body	8.85



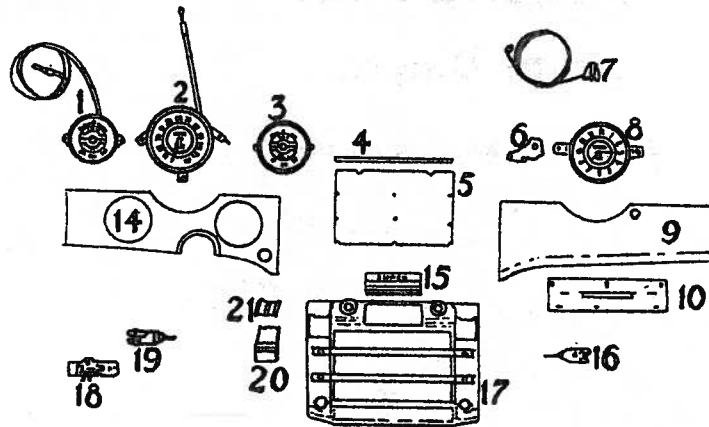
GRILL ASSEMBLY

Item Part No.	Description	Price	Item Part No.	Description	Price
1 3119888	Rad. Core	61.40	6 1328888	Body, 1946	36.70
2 1323667	Strap	6.90	6 1331852	Body, 1947-48	36.70
3 1324423	Skirt	1.65	7 1328787	Pan	4.25
4 1324431	Baffle	1.45	8 1325848	Brace	.50
5 1328844	Frame, 1946	12.25	9 1329811	Bracket, L.	.50
5 1331750	Frame, 1947-48	15.00			



FENDER LIGHT

Item Part No.	Description	Price
1 5935853	Lens	.20
2 5935857	Door	1.80
3 5935856	Gasket	.15
4 1328983	Pad	.40
5 1328936	Retainer	.10
6 5933203	Socket & Wiring	1.10
7 1328984	Clamp	.15
8 5935850	Body	2.53
9 1328986	Seal	.10

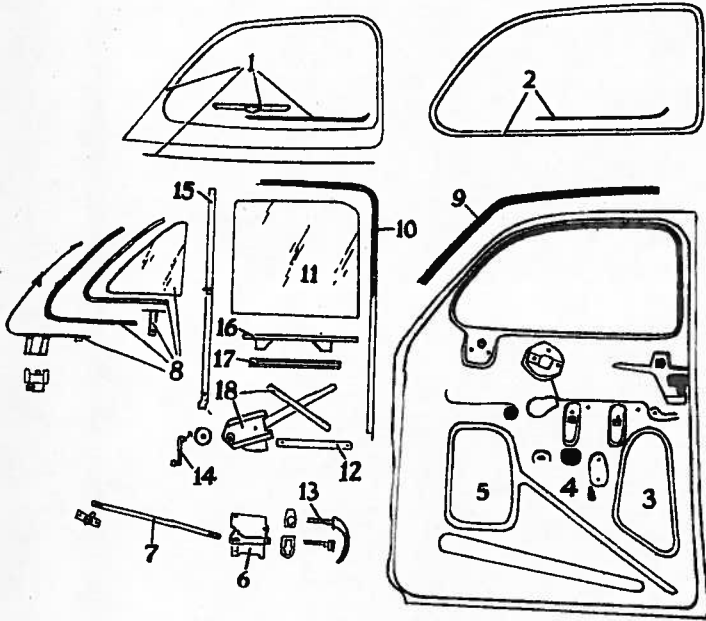


INSTRUMENT PANEL

Item Part No.	Description	Price
1 U.M.S.	Amtr. & ther. ga.	
2 1568016	Speedometer	20.00
3 U.M.S.	Gas & Oil gage	.25
4 1324057	Strip	.20
5 1330841	Grille	1.80
6 4123200	Striker	.25
7 1997747	Switch	.75
8 980790	Clock, 1946-47	17.25
8 980804	Clock, 1948	17.25
9 4148891	Door, 1946-47	10.00
9 4183288	Door, 1948	13.00
10 4114448	Hinge	.85
11 1325878	Rod	.45
12 1327124	Button & wire	1.15
13 1328307	But. & wire '46-'47	1.50
13 1336854	But. & wire 1948	1.15
14 1331054	Plate, 1946-47	5.10
14 1336814	Plate, 1948	4.50
15 1324893	Plate	.60
16 1997784	Switch	1.65
17 1324583	Grille	11.50
18 985016	Switch	2.50
19 1997782	Switch	1.65
20 1319857	Recalver	1.50
21 1319860	Support	.15

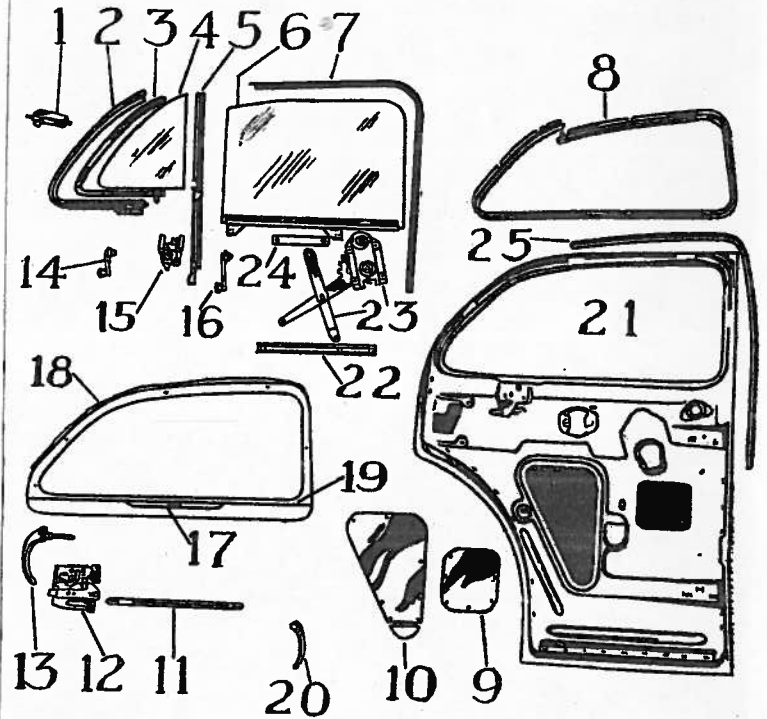
BODY PARTS 1946 to 1948 BUICK

Series 40. ALL BODY STYLES



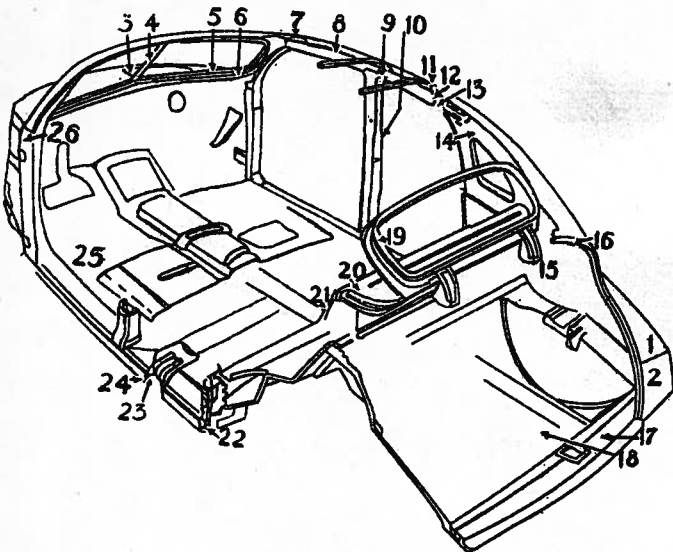
FRONT DOOR

Item Part No.	Description	Price	Item Part No.	Description	Price
1 4148203	Molding assy., 41	12.00	10 4145504	Channel, 46S	2.30
1 4148201	Molding assy., 46S	12.75	11 4114207	Glass, 41	7.50
2 4114138	Molding assy., 41 L.	4.10	11 4114208	Glass, 46S	13.50
2 4114136	Mold. assy., 46S L.	4.50	12 4091246	Cam, 41	.40
3 4115312	Cover, rear L. 46S	.60	12 4074827	Cam, 46S	.35
3 4099362	Cover, rear L. 41...	.60	13 4114750	Handle, front 41...	3.00
4 4149800	Door, L. 41	42.50	13 4149895	Handle, front 46S	3.50
4 4149792	Door, L. 46S	43.50	14 4128684	Handle, in.	1.20
5 4115315	Cover, front	.60	15 4144518	Channel, L.	4.50
6 4113800	Lock	4.25	16 4115151	Channel, L. 46S	1.30
7 4114547	Link, 41	.30	16 4115153	Channel, L. 41	1.05
7 4114548	Link, 46S	.30	17 4115798	Cam, 41	.40
8 4132037	Ventilator, assy. L.	17.95	17 4099974	Cam, 46S	.40
9 4132020	Weatherstrip	2.30	18 4113786	Regulator, 41	4.60
0 4143690	Channel, 41	2.05	18 4113790	Regulator, 46S	4.90



REAR DOOR

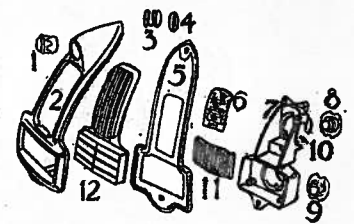
Item Part No.	Description	Price	Item Part No.	Description	Price
1 4128368	Lock, L.	.60	14 4145120	Handle, reg.	1.30
2 4125908	Weatherstrip, L.	1.30	15 4098412	Regulator, 41, L.	2.65
3 4125898	Channel	.60	16 4114734	Handle, 41, L.	3.75
4 4125293	Glass, 41	3.50	17 4138626	Medallion, 41	1.70
5 4125904	Channel	4.70	18 4131748	Molding, 41	12.00
6 4114208	Glass, 41	12.15	19 4118748	Bead, 41	1.60
7 4075477	Channel	1.95	20 4131686	Handle	1.80
8 4114140	Mold., up. L. 41...	1.50	21 4132982	Door, L., 1946-47	1.00
8 4114142	Mold., low. L. 46S	1.65	22 4091246	Door, L., 1948	42.50
9 4115318	Cover, front	.80	23 4114730	Regulator, 41	4.50
10 4115317	Cover, rear	.60	24 4091248	Cam	.40
11 4131071	Link, 41, L.	.50	25 4131020	Weatherstrip	2.30
12 4118801	Lock, L., 41	3.95			
13 4114734	Handle, out.	3.75			



CAR BODY

Item Part No.	Description	Price	Item Part No.	Description	Price
1 4148098	Quart. panel, 41 L.	43.00	2 4130907	Pan., R. cor. L. 46S	2.05
1 4148087	Quart. pan., 46 S.L.	47.85	3 4135058	Cowl & dash, assy.	91.75
2 4130906	Panel, R. cor. L. 41	2.05	4 4115497	Reinforcement, L.	.15

Item Part No.	Description	Price
5 4135047	Brace, low. L.	.90
6 4132735	Brace, Frame L.	4.10
7 4114183	Bow No. 1, 41	2.30
8 4114184	Bow No. 2, 41	2.30
8 4114185	Bow No. 2, 46S	2.30
9 4114186	Bow No. 3, 41	2.30
10 4148113	Pillar, L. 41	14.95
11 4117630	Panel, roof	53.30
12 4117223	Rail, in. 41	1.15
12 4116695	Rail, in. 46S	1.15
13 4117231	Rail, outer L. 41	2.30
13 4116697	Rail, outer L. 46S	1.50
15 4120764	Box, hinge L. 41	1.50
15 4120766	Box, hinge L. 46S	1.50
18 4117224	Gutter, L. 41	1.90
18 4117639	Gutter, L. 46S	1.50
17 4117225	Pan, rear end, 41	9.00
17 4117226	Pan, rear end, 46S	9.00
18 4115994	Pan, R. compt. 41	29.90
18 4115960	Pan, R. compt. 46S	19.43
19 4117027	Panel, R. wind. in.	5.30
20 4116247	Pan. R. compt. 41	4.90
20 4117481	Pan. R. compt. 46S	6.00
21 4161199	Brace, 41 L.	1.10
21 4115521	Brace, L. 46S, 1946	.90
21 4161203	Brace, L. 46S, 1947	.90
22 4147265	Pan., out. low. L. 41	1.90
23 4132978	Pan., rock. in. L.	5.60
24 4148056	Panel, rock. out. L. 46S	3.85
24 4148056	Ser. pan. rock. L.	3.85
25 4135060	Floor pan early 41	85.00
25 4143438	Floor pan late 41	82.25
26 4135045	Pan. cowl side	6.00
26 4650820	Ser. pan. cowl side	6.00

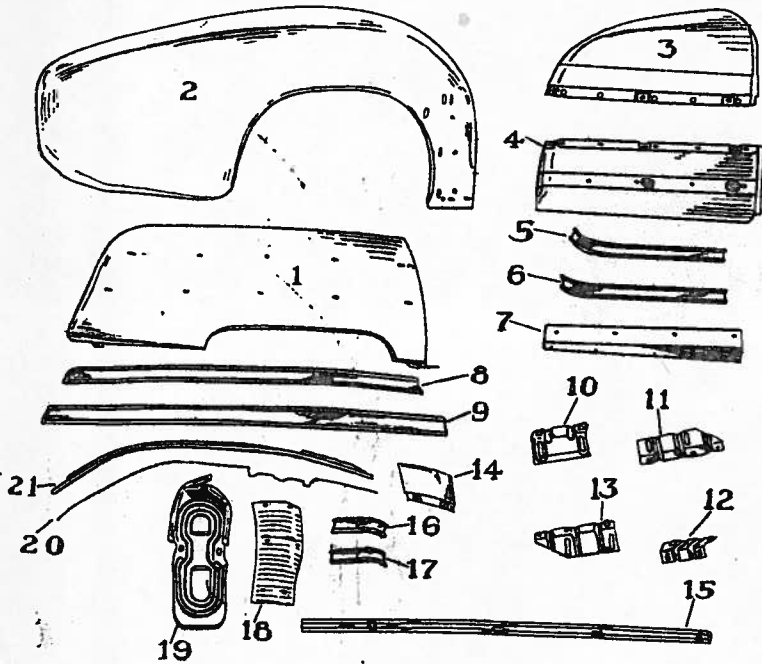


REAR LIGHT ASSEMBLY

Item Part No.	Description	Price
1 5932874	Button	.75
2 5931825	Frame, L.	4.80
3 915945	Spring	.05
4 915948	Collar	.05
5 5931793	Pad, 41	.35
5 5931785	Pad, 46S	.40
7 5931743	Lens, tall in.	.40
7 5931879	Body, L.	2.85
8 823588	Socket, tail lamp	.20
9 5931824	Socket, signal	.20
10 5931747	Jewel	.05
11 5931744	Lens, signal, in.	.50
12 5931723	Lens, out. L.	1.40

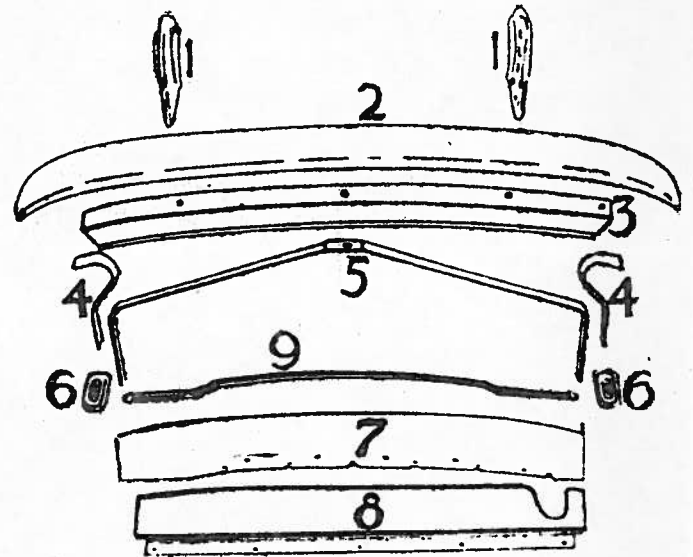
BUICK 1946 to 1948 BODY PARTS

Series 40. ALL BODY STYLES



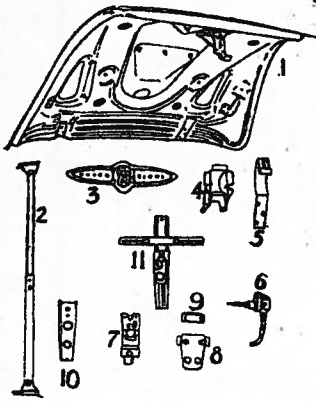
REAR FENDER ASSEMBLY

Item	Part No.	Description	Price	Item	Part No.	Description	Price
1	1329245	Shield, L.	13.30	12	1325983	Support cen. in. L.	.50
2	1329851	Fender, L.	16.55	13	1325975	Support F. out.	.50
3	1324989	Extension, up. L.	3.95	14	1325613	Extension, L.	1.50
4	1323843	Extension, low. L.	2.75	15	1331082	Molding	.90
5	1331085	Molding, upper L.	2.25	16	1331123	Molding, upper L.	1.25
6	1331087	Molding, low. L.	2.25	17	1331125	Molding, low. L.	1.25
7	1327178	Extension	3.00	18	1323528	Shield	2.75
8	1331117	Molding, up. L.	2.50	19	1319457	Deflector, L.	1.35
9	1331118	Molding, low. L.	2.50	20	1324685	Retainer, L.	.12
10	1325971	Support F., in. L.	.40	21	1326608	Edging	.80
11	1325976	Support center out.	.50				



**REAR OF CAR
REAR BUMPER ASSEMBLY**

Item	Part No.	Description	Price	Item	Part No.	Description	Price
1	1328385	Guard, L.	6.25	6	1313722	Grommet	.25
2	1323984	Plate	23.15	7	1327074	Deflector, 1946-47	3.25
3	1324380	Deflector	1.75	7	1336962	Deflector, 1948	3.00
4	1323983	Bar, outer, L.	.85	8	1322038	Valance	2.00
5	1324827	Bar, inner, L.	1.15	9	1320457	Molding	2.00

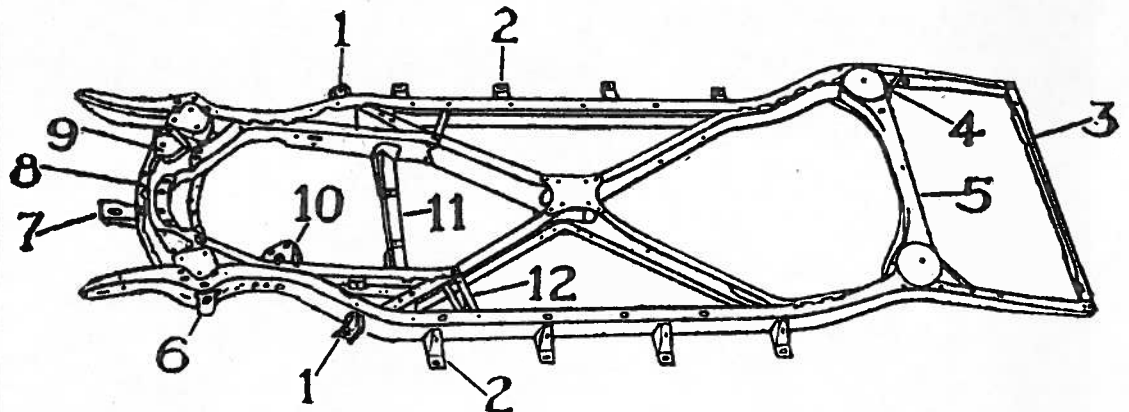


DECK LID

Item	Part No.	Description	Price
1	4116826	Lid assy. 41	28.75
3	4114156	Support, 46S	2.30

DECK LID PARTS

Item	Part No.	Description	Price
1	4113899	Support, 41	2.30
1	4114156	Support 46S	2.30
2	1323146	Emblem	5.00
3	4120764	Box hinge 41 L.	1.50
3	4120766	Box, hinge 46S L.	1.50
4	4120762	Strap	2.30
5	4114780	Handle	5.25
6	4129651	Lock	2.71
7	4114947	Plate	.15
8	4113816	Striker, lock	.30
9	1317984	Pad	.23
10	827164	Lamp, assy. 41	5.10
10	827116	Lamp, assy. 46S	6.10

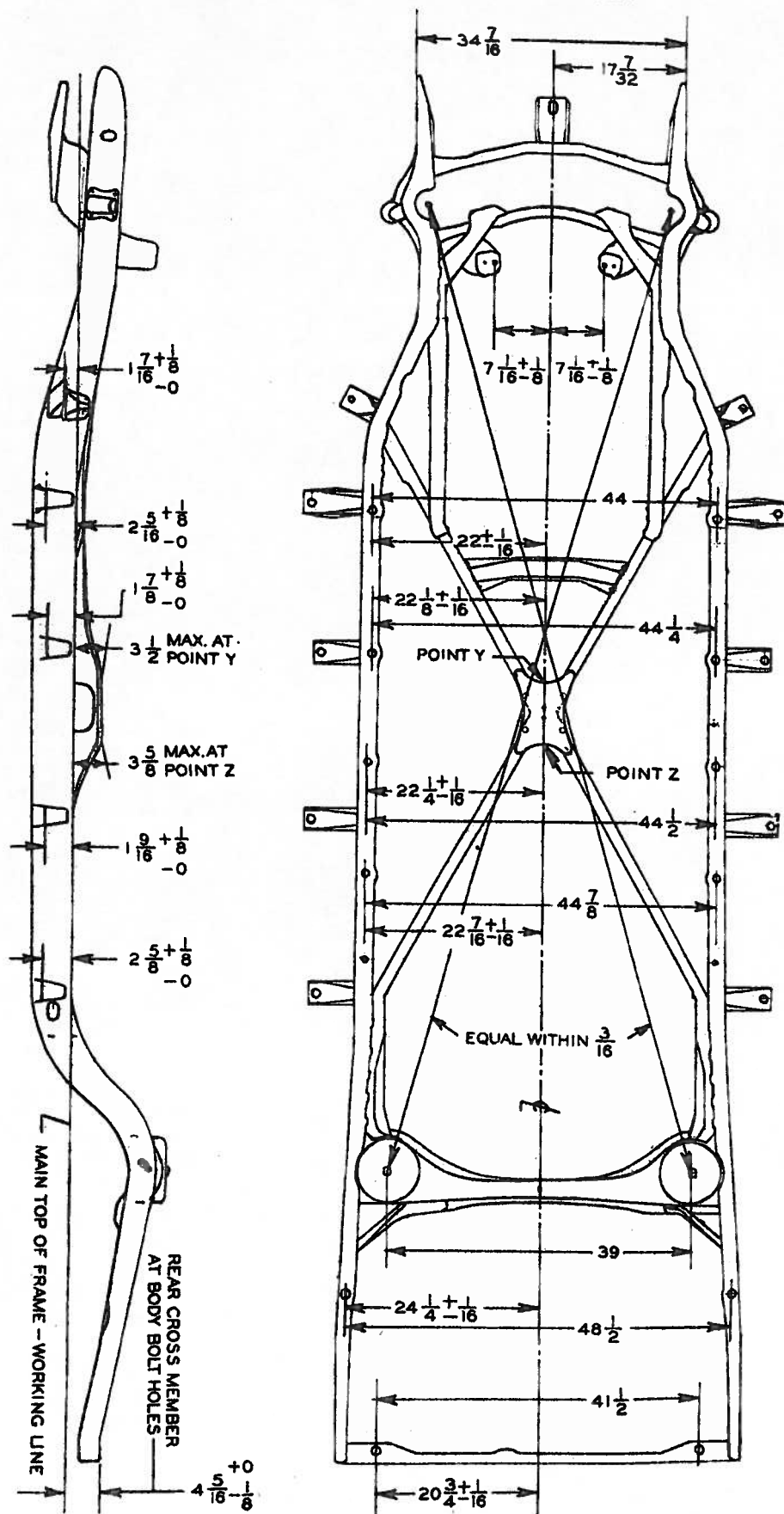


FRAME ASSEMBLY

Item	Part No.	Description	Price	Item	Part No.	Description	Price
1	1323315	Bracket	1.00	5	1322016	Member	7.50
2	1322827	Bracket	.60	6	1317358	Stop	.60
3	1317219	Member	1.75	7	1319705	Bracket	1.15
4	1323699	Brace, L.	.80	8	1393397	Member, 1946 & 47	14.50
				8	1393687	Member, 1948	14.25
				9	1313301	Bracket, F. L.	.45
				10	1323827	Bracket	.75
				11	1317285	Member	4.25
				12	1322860	Brace, 41, 46S	1.15

BUICK 1946 to 1948 FRAME

Series 40. ALL BODY STYLES



FLAT RATE 1946 to 1948 BUICK

Series 40. ALL BODY STYLES

Chilton Job No.	Chilton Labor Price	Chilton Job No.	Chilton Labor Price	Chilton Job No.	Chilton Labor Price	Chilton Job No.	Chilton Labor Price	Chilton Job No.	Chilton Labor Price	Chilton Job No.	Chilton Labor Price	Chilton Job No.	Chilton Labor Price	Chilton Job No.	Chilton Labor Price
A		A—continued		A—continued		B—continued		C—continued		D		E—continued		E—continued	
1.....	4.00	6.....	20.00	20.....	4.00	10.....	4.50	4.....	3.00	1.....	4.00	3.....	32.00	18.....	110.00
1a.....	3.50	7.....	3.00	20x.....	7.00	11.....	3.50	5.....	4.00	1a.....	3.50	4.....	25.00	19.....	110.00
2.....	2.50	8.....	3.00	B		12.....	4.00	6.....	2.00	2.....	3.00	5.....	32.00	20.....	4.00
3.....	8.50	9.....	4.00	1.....	4.00	13.....	4.00	7.....	2.00	3.....	6.50	6.....	30.00	1.....	4.00
4.....	18.50	10.....	1a.....	7.00	14.....	12.00	8.....	3.00	4.....	12.00	7.....	18.00	2.....	28.00
4a.....	11.....	3.00	2.....	24.00	15.....	3.00	9.....	5.....	16.00	8.....	3.....	32.00
4b.....	3.00	12.....	3.....	32.00	16.....	1.25	10.....	3.50	6.....	12.00	9.....	70.00	4.....	25.00
4c.....	9.00	13.....	4.....	3.00	C		11.....	3.50	7.....	12.00	10.....	80.00	5.....	32.00
4d.....	12.75	14.....	5.....	3.75	1.....	4.00	12.....	4.00	8.....	75.00	11.....	75.00	6.....	30.00
5.....	4.00	15.....	6.....	4.50	1a.....	7.00	13.....	9.....	45.00	12.....	45.00	7.....	18.00
5a.....	4.00	16.....	4.00	7.....	2.00	2.....	20.00	14.....	3.00	10.....	80.00	13.....	80.00	8.....	7x.....
5b.....	4.00	17.....	8.....	3.75	3.....	26.00	15.....	1.25	11.....	12.00	14.....	12.00	9.....	7x.....
5c.....	4.00	18.....	10.00	9.....			16.....	12.....	12.00	15.....	12.00	10.....	8.....
5d.....	6.00							17.....	13.....	16.....	11.....	10.....
								18.....	14.....	17.....	12.....	11.....
										15.....	18.....	13.....	12.....
										16.....	19.....	14.....	13.....
										17.....	20.....	15.....	14.....
										18.....			16.....	15.....
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										20.....			18.....	17.....
														19.....	18.....
														20.....	19.....

STEERING GEOMETRY

1946-1947 MODELS

CASTER: $\frac{3}{8}$ degree positive desired. Limits: $1\frac{1}{8}$ degree positive to zero degree.

CAMBER: $\frac{3}{8}$ degree positive desired. Limits: $\frac{7}{8}$ degree positive to $\frac{5}{8}$ degree negative.

TOE-IN $1\frac{1}{16}$ to $\frac{1}{8}$ inches.

TOE-OUT: When outer wheel turns 20 degree inner wheel Turns: $-21\frac{1}{2} \pm \frac{3}{4}$ degree.

KING PIN INCLINATION: $4\frac{1}{4}$ degree at $\frac{3}{8}$ degree camber.

1948 Models

CASTER: $\frac{3}{4}$ degree positive desired. Limits: $1\frac{1}{4}$ degree to $1\frac{1}{2}$ degree positive.

CAMBER: $\frac{3}{8}$ degree positive desired. Limits: $\frac{7}{8}$ degree positive to $\frac{5}{8}$ degree negative.

TOE-IN: $1\frac{1}{16}$ to $\frac{1}{8}$ inches.

TOE-OUT: Outer 20 degrees. Inner turns $21\frac{1}{2} \pm \frac{3}{4}$ degree.

All Models

CASTER: Is controlled by **FULL TURNS** of the upper eccentric pin.

CAMBER: Is controlled by eccentric upper pin and full range is obtained in one-half turn.

TOE-IN: Should be adjusted at both tie rods to centralize the steering. Turn both rods in direction of forward wheel rotation to decrease toe-in.

